

Seam Compound White

Fillers

For Filling Seams Above the Waterline



PRODUCT DESCRIPTION

Seam Compound White is a durable, tight sealing material designed to fill hull seams of wooden boats above the waterline. It remains pliable to allow for expansions and contractions of planks. Exhibits excellent adhesive qualities when applied over properly primed surfaces. Easily applied by putty knife.

PRODUCT INFORMATION

Color	Y31-White
Finish	Matte
Specific Gravity	1.965
Volume Solids	94%
Typical Shelf Life	2 yrs
VOC (As Supplied)	60 g/lit
Unit Size	1 US Pint 1 US Quart

DRYING/OVERCOATING INFORMATION

	Drying					
	50°F (10°C)		73°F (23°C)		95°F (35°C)	
Touch Dry [ISO]	3 hrs		2 hrs		1 hrs	
Sandable	12 hrs		8 hrs		6 hrs	

	Overcoating					
	Substrate Temperature					
Overcoated By	50°F (10°C)		73°F (23°C)		95°F (35°C)	
	Min	Max	Min	Max	Min	Max
Pre-Kote*	12 hrs	-	12 hrs	-	12 hrs	-
White Undercoater	12 hrs	-	12 hrs	-	12 hrs	-

APPLICATION AND USE

Preparation	Seams must be clean and dry; free from dirt, oil, grease, sanding residue or other contamination. Extra wide seams should be first filled with caulking cotton. Before applying Seam Compound White, all seams must be primed. PRIMING Thin first coat of White Undercoater 279 or Brightside Primer 10-15% by volume. Allow to dry overnight before proceeding with Seam Compound White.
Method	Apply using a spatula or putty knife. Work material into all voids, on very wide or deep seams a second application may be necessary.
Hints	Thinning Do not thin. Remember that shrinkage will occur when adding solvents.
Some Important Points	Do not use below the waterline. Product temperature should be minimum 10°C/50°F and maximum 29°C/85°F. Ambient temperature should be minimum 10°C/50°F and maximum 35°C/95°F. Substrate temperature should be minimum 10°C/50°F and maximum 29°C/85°F.
Compatibility/Substrates	Do not apply to bare wood. Apply to clean, dry, properly prepared surfaces only. For use above the waterline only.
Number of Coats	As required
Coverage	(Theoretical) - 60 ft ² /gal yields 60 mils
Application Methods	Knife/ Spatula

TRANSPORTATION, STORAGE AND SAFETY INFORMATION

Storage	TRANSPORTATION: Seam Compound White should be kept in securely closed containers during transport and storage. STORAGE: Exposure to air and extremes of temperature should be avoided. For the full shelf life of Seam Compound White to be realised ensure that between use the container is firmly closed and the temperature is between 5°C/41°F and 35°C/95°F. Keep out of direct sunlight.
Safety	DISPOSAL: Do not discard tins or pour paint into water courses, use the facilities provided. It is best to allow paints to harden before disposal. Remainders of Seam Compound White cannot be disposed of through the municipal waste route or dumped without

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permit. Disposal of remainders must be arranged for in consultation with the authorities.

GENERAL: Read the label safety section for Health and Safety Information, also available from our Technical Help Line.

IMPORTANT NOTES

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